## Sturdy $2 \times 4$ Bench

## By The Creative Mom

## Difficulty

Moderate

A darling bench perfect for a garden, fire pit, or sitting on a patio or porch. This bench is made from $2 \times 4$ framing studs, and is very sturdy. It is fit for 2 or 3 people.


## Tools <br> Kreg Tools <br> Kreg® Pocket-Hole Jig 720 <br> $1 / /{ }^{3}$ 令

## Other Tools

Miter Saw

Tape Measure
Drill (cordless)
Impact Driver

Sander

## Materials

Wood Products
16 Board, $2 \times 4,96{ }^{\prime \prime}$

1 Board, 4×4, 96"

## Hardware \& Supplies

25 2 1/2" Pocket Hole Screws
25 2 1/2" Self Tapping Deck Screws

6 5/16" X 4" Lag Screws

## Cut List \& Parts

2 Backrest Supports, 16"x2"x4" (One Side Cut At 15 Degrees- Measure On Long Side Of Angle)
2 Backrest Frame, 19"×2"×4" (One Side Cut At 15 Degrees- Measure On Long Side Of Angle)
2 Backrest Frame, 56" $\times 2$ " $\times 4$ "
6 Seat Planks \& Seat Frame, 59"x2"x4"
8 Seat Planks, 66" $\times 2$ " $\times 4$ "
2 Arm Rests, 27 1/2" $\times 2$ " $\times 4$ "
2 Seat Frame, 19" $\times 2^{\prime \prime} \times 4$ "
3 Seat Frame, 23"×2"x4"
4 Corner Posts, 23 7/2" $\times 4$ " $\times 4$ "

## Directions

1

## Build Bench Seat Frame

Drill 7 1/2" pocket holes and attach $2 \times 4$ 's to $4 \times 4$ posts using $21 / 2^{\prime \prime}$ pocket hole screws.


## Add Planks to the Seat

Using deck screws, attach the seat planks to the frame. Start with the front and back planks (59"), then work inward (66"), leaving $7 / 4^{\prime \prime}$ space between each board.


## Build Bench Back Frame

Cut your $2 \times 4^{\prime} \mathrm{s}$ ( 19 " \& 16") at 15 degrees (measuring on the long side of the angle). Drill 1 1/2" pocket holes and attach with $21 /$ 2 " pocket hole screws to build a frame for the back rest.


## Add Planks to the Backrest

Using deck screws, attach the backrest planks to the frame. Start with the bottom and top planks (59" and 66"), then work inward, leaving 1/4" space between each board.


## Attach Backrest to the Seat

Using lag bolts, attach the backrest to the bench seat. Screw the bottom $2 \times 4$ of the frame to the bench seat.


Finish Bench
Fill holes, sand, and paint or stain the bench. Finishing off with polyurethane.


## Secure Backrest

Using 4 inch lag screws, attach the backrest to the bench seat. Lag screws should be spaced about 10 inches apart. Screw the bottom $2 \times 4$ of the frame to the bench seat.


## Build Seat Frame

Build the seat frame using pocket hole screws.


